

In Process Quality Control Test Report

Friability Report (Regular)

Product Name	Rabeprazole Sodium Gastro 600MG Tablet		
Stage	Compression	Batch No.	11541852
Test Start Date/Time	25/04/26 14:30	Test End Date/Time	25/04/26 14:45
Instrument ID No.	BAL/RS/NO-001	Cubicle No.	14
Comments			

Limits :	
Friability (%) NMT 1.0 %	
Set RPM :	25
Set Count :	100

Calculation	
Drum 1 (LHS)	Drum 2 (RHS)
Weight before test (W1) : 16.4520	Weight before test (W1) : 15.2250
Weight after test (W2) : 16.3210	Weight after test (W2) : 15.1400
Formula : $\frac{W1 - W2}{W1} \times 100$	Formula : $\frac{W1 - W2}{W1} \times 100$
Breakage : Nil	Breakage : Nil
Friability % : 0.7963	Friability % : 0.5583

Performed by	2580(Ganesh Sharma)
Checked by (Sign/Date)	3026(Rohit Singh) 25/04/26 14:46